

## Common Problems & Elimination methods

No.	The fault phenomenon	Failure cause	Solution
1	Communication is fault (the com error)	Screen signal poor contact	Plug screen line or in line again
		Low voltage in European control	Measuring the control voltage, adjust the 5 V switching power supply voltage to 5.5 V
2	Screen has been showed in the system to restart, can't get into the system, the nose will not lift	The nose sensors is too far away from the magnet	Adjust the magnets distance
		Sensor is bad	Replace the sensor
3	Display has been system restart, the screen don't system, Y direction has been slowly move right	Y direction sensor is bad	Replace the sensor
		Sensor cable poor contact	change the line
4	Drive digital blink (alarm)	Alarm digital AL52.1 motor line contact is poor	Alarm digital AL52.1 motor line contact is poor
		Alarm digital AL52.1 motor line contact is poor	Alarm digital AL52.1 motor line contact is poor
5	Images in some places cut well, and in some places cut	Knife down not enough ,table-board not level	Deepen the knife pressure, average deepen 0.3 mm, if there are places not cut through adjust the mesa level
6	Cutting the KT board have burrs	Machine speed too fast, cutting tool choice is wrong the blade wear	Reduce speed selection /choose Oscillating tool /replacement blades